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(84) Enhancement of intranasal absorption of calcitonin by formulation with surfactants.

(87) A pharmaceutical composition for the treatment of disorders of bone metabolism which comprises an aqueous or non-aqueous medium suitable for intranasal administration and containing a therapeutically effective amount of calcitonin and a surface active agent.

**EP 0 115 627 A1**

4940

0115627

-7-

1                    ENHANCEMENT OF INTRANSAAL ABSORPTION OF  
                    CALCITONIN BY FORMULATION WITH SURFACTANTS

5                    The present invention relates to a novel method of  
administering calcitonin to patients and to formulations  
adapted for nasal administration.

10                   Calcitonin is a polypeptide hormone isolated from  
different organs in different species, including man and  
salmon, or obtained via synthetic routes. Calcitonin is  
15                   recognized as being effective in diminishing hypercalcemia  
and decreasing plasma phosphate concentrations in patients  
with hyperparathyroidism, idiopathic hypercalcemia of  
infancy, vitamin D intoxication, and osteolytic bone  
metastases. While direct renal effects and actions on the  
15                   gastrointestinal tract are recognized, calcitonin is best  
known for its effect on bone. Its use has proved to be  
effective in diseases characterized by increased skeletal  
resorption and abnormal bone formation, such as occurs for  
example, in Paget's disease.

20                   The method of administration of calcitonin is  
predominantly by injection, although efforts were made in the  
prior art to use other modes of administration, especially  
for the treatment of localized conditions. While injectable  
administration by physicians of calcitonin is proper for  
25                   short-term therapy, administration of calcitonin by injection  
to patients in need of long-term calcitonin therapy has a  
serious problem. Not only is it costly to patients to have  
physicians do the administration of calcitonin for extended  
periods of time but it is also painful and inconvenient. Nor

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-2-

0115627

1 can calcitonin be given orally to patients as it will be  
destroyed by the digestive juices in the gastrointestinal  
tract.

5 In view of the foregoing, it is apparent that a  
serious need exists for a different route of delivery of  
calcitonin to patients suffering from conditions that require  
prolonged calcitonin therapy.

Nasal preparations are known in the prior art.  
Generally, nasal preparations comprise an oil-in-water or  
10 water-in-oil emulsion or an oily solvent base suitable for  
use on the mucous membranes, such as mineral or vegetable  
oils and fatty acid esters and one or more chemicals which  
are soluble in the base. Such preparations usually contain  
one or more active drugs intended to alleviate or mitigate a  
15 condition in the body by their adsorption into the blood  
stream through the mucous membrane of the nose.

While small molecules such as propranolol are  
efficiently absorbed intranasally, large molecules such as  
calcitonin show little if any absorption. The purpose of  
20 this invention is to find agents capable of increasing the  
bioavailability of calcitonin so that cost of therapy is  
reasonable. The prior art has also recognized that the nasal  
absorption of certain drugs may be facilitated by the use of  
surfactants in such nasal preparation. For example, insulin  
25 and polypeptides were found to have an improved absorption  
rate when used in a solution containing a surfactant.

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-3-

0115627

1 It has now been found that hypercalcemia, Paget's  
disease and other disorders of bone metabolism can be  
advantageously treated by intranasal application of  
calcitonin contain in a nasal preparation having an  
5 absorption promoter and a buffer as essential ingredients.  
Such preparations possess enhanced absorption across the  
nasal mucosa when applied intranasally, but causes no  
irritation or discomfort on extended use.

10 The present invention relates to a method for the  
treatment of a mammal suffering from a disorder characterized  
by high serum calcium which comprises intranasal application  
of a nasal preparation containing a peptide having calcitonin  
activity and an absorption promoting agent to effect control  
of said disorders by transepithelial action.

15 According to the invention, calcitonin is  
intranasally administered to a mammal via a novel dosage  
form, such as a solution, ointment, or gel.

20 Calcitonin is a peptide hormone of 32 amino acids  
with a disulfide bond at 1-7 in the amino terminus of the  
molecule. These first seven amino acids with the disulfide  
bond seem essential for activity and this sequence is  
preserved from species to species. Calcitonin, as used  
herein, means not only peptides having a structure  
corresponding to one of the naturally occurring hormones, and  
25 which may be naturally or synthetically produced, but also  
related peptides having calcitonin activity.

The amount of calcitonin contained in the  
preparation of the present invention may vary according to  
various parameters, such as the nature of the preparation,

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-4-

0115627

1 the particular kind or activity of calcitonin employed and  
the condition or ailment to be treated with the preparations.  
In general, the concentrations are somewhat higher than those  
5 found in compositions for the systemic administration of  
calcitonin. It has been found that a concentration level of  
1 to 150 micrograms per ml and preferably 2 to 30 micrograms  
per ml achieve the desired result. The levels of  
administration of calcitonin also vary somewhat from those  
used systemically. In the case of human patients, for  
10 example, amounts of from 0.7 to 70 micrograms, particularly  
from 1 to 25 micrograms, are usually appropriate for single  
dosages given and repeated as often as the physician finds it  
necessary and such dosages correspond generally to about 0.01  
to 1 micrograms, and particularly 0.03 to 0.35 micrograms,  
15 per kilogram of body weight. (The above concentration and  
dosage levels of calcitonin apply to calcitonin with a  
potency of about 4000 International Units per mg and may be  
adjusted pro rata for calcitonin of other potencies.)

The diluent base or vehicle used in accordance with  
20 the present invention may be non-aqueous or aqueous. In the  
former case the group of diluents is the physiologically  
acceptable polar solvents. Preferred compounds of this type  
are those with which it is possible to make a solution of  
adequate concentration of dissolved calcitonin. Examples of  
25 these compounds include dimethylsulphoxide, dimethyl  
formamide, dimethylauramide, polyhydroxy alcohols, vegetable  
and mineral oils. If desired, such non-aqueous media may be  
mixed with water to form the diluent of the preparation.

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-5-

0115627

1 However, the degree of physiological acceptability of the  
non-aqueous diluents is generally less than that of aqueous  
media and the preferred diluent is therefore water without  
the addition of organic solvents.

5 In the preparations of the present invention,  
calcitonin is used in combination with an absorption  
promoter. Such absorption promoters include the  
physiologically acceptable surface active agents. The amount  
of such an agent may be in the range from about 0.01 to about  
10 10% w/v or higher and preferably about 0.05 to about 1.0%  
w/v, the amount depending on the specific surfactant used.  
The amount is generally kept as low as possible since above a  
certain level no further enhancement of absorption can be  
achieved and also too high of a surfactant level may cause  
15 irritation of the nasal mucosa. Such surface active agents  
include:

- a. Bile salts, such as sodium taurocholate, sodium cholate,  
sodium deoxycholate and sodium glycholate;
- b. Cationics, such as the long chain amine condensates with  
20 ethylene oxide and quaternary ammonium compounds, for example  
cetyl trimethyl ammonium bromide and dodecyl dimethyl  
ammonium bromide;
- c. Anionics, such as alkylbenzenesulfonates,  
N-acyl-N-alkyltaurates,  $\alpha$ -olefin sulfonates, sulfated  
25 linear primary alcohols and sulfated polyoxyethylenated  
straight-chain alcohols;
- d. Nonionics, such as polyoxyethylenated alkylphenols,  
polyoxyethylenated straight chain alcohols, long chain  
carboxylic acid esters including glycerol ester of natural  
30 fatty acids, propylene glycol, sorbitol, and  
polyoxyethylenated sorbitol esters;

-6-

0115627

- 1 e. Amphoterics, such as imidazoline carboxylates,  
sulfonates and the like; and  
f. Phospholipids, such as phosphotidyl choline and the like.

5 The preparations of the present invention preferably contain a phosphate or acetate buffer in the range of 0.01 M to 0.5 M and preferably in the range of 0.05 M to 0.2 M. This concentration was found effective to provide stability of the dissolved calcitonin in the diluent base or vehicle.

10 The preparations of the present invention may also contain other additives, such antioxidants, stabilizers, tonicity adjusters, viscosity builders, preservatives, and the like. The concentration of these additives may vary according to the particular additive used and the desired result sought. In general, the concentrations for these  
15 additives will be in the range as follows:

<u>Additives</u>	<u>% W/V</u>
Antioxidants	0.01 - 0.2
Stabilizers	0.01 - 2.0
20 Tonicity Adjuster	0.01 - 0.5
Viscosity Builders	0.1 - 2.0
Preservatives	0.001 - 2.0

25 While the use of the kind and concentration of additives will be well within the ability of the skilled artisan, the following will serve as illustration for two additives generally used in pharmaceutical preparations intended for similar purposes.

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-7-

0115627

1	<u>Preservatives</u>	<u>% W/V</u>
	Benzalkonium chloride	0.004 - 0.02
	Disodium Ethylene	
	Diamine Tetraacetate	0.01 - 0.2
5	Thimerosal	0.001 - 0.01
	Chlorobutanol	0.5 - 1.0
	Methyl and/or Propyl	
	Paraben	0.01 - 0.2
	Phenethyl Alcohol	0.25 - 0.75
10	Cyclohexedine	0.01 - 0.1
	<u>Viscosity Agents</u>	<u>% W/V</u>
	Methyl Cellulose	0.1 - 2.0
	Hydroxyethyl Cellulose	0.1 - 2.0
15	Hydroxypropyl Cellulose	0.1 - 2.0
	Polyvinylpyrrolidone	0.5 - 2.0

20 In preparing the formulations of the present invention, calcitonin is dissolved in the vehicle or diluent after which the additional ingredients are added in accordance with customary formulation procedures known in the pharmaceutical industry.

25 Examples of typical intranasal formulations are set forth below. However, it is to be understood that these examples are given by way of illustration only and are not to be construed as limiting the invention either in spirit or in scope as many modifications will be apparent to those skilled in the art.

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-8-

0115627

1	<u>EXAMPLE 1</u>	<u>% W/V</u>
	Calcitonin	0.009
5	Sodium Taurocholate	0.5
	Gelatin	1.0
	Purified Water Q.S.	100
10	<u>EXAMPLE 2</u>	<u>% W/V</u>
	Calcitonin	0.009
	Miranol C2M	1.0
	Gelatin	1.0
15	Purified Water Q.S.	100
	<u>EXAMPLE 3</u>	<u>% W/V</u>
	Calcitonin	0.009
20	Miranol C2M	0.05
	Sodium Acetate .3H <sub>2</sub> O	1.36
	Acetic Acid	0.6
	Purified Water Q.S.	100
25	<u>EXAMPLE 4</u>	<u>% W/V</u>
	Calcitonin	0.009
	Polysorbate 80	1.0
30	Sodium Acetate .3H <sub>2</sub> O	1.36
	Acetic Acid	0.6
	Purified Water Q.S.	100

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-9-

0115627

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EXAMPLE 5% W/V

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Calcitonin	0.003
Brij 30	1.0
Sodium Acetate .3H <sub>2</sub> O	1.36
Acetic Acid	0.6
Purified Water Q.S.	100

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EXAMPLE 6% W/V

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Calcitonin	0.009
Myrj 59	1.0
Sodium Acetate	1.36
Acetic Acid	0.6
Purified Water Q.S.	100

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EXAMPLE 7% W/V

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Calcitonin	0.009
Miranol C2M	1.0
Sodium Phosphate	2.40
Citric Acid	0.34
Thimerasol	0.002
Purified Water Q.W.	100

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-10-

0115627

1	<u>EXAMPLE 8</u>	<u>% W/V</u>
	Calcitonin	0.009
5	Sodium Taurocholate	0.5
	Sodium Acetate .3H <sub>2</sub> O	1.36
	Acetic Acid	0.6
	Benzalkonium Chloride	0.01
	DiSodium ethylenediame	
	tetraacetate	0.1
10	Purified Water Q.S.	100
	<u>EXAMPLE 9</u>	<u>% W/V</u>
15	Calcitonin	0.009
	Sodium Taurocholate	0.5
	Sodium Acetate .3H <sub>2</sub> O	1.36
	Acetic Acid	1.36
	Chlorobutanol	0.1
20	Phenethyl Alcohol	0.2
	Purified Water Q.S.	100
	<u>EXAMPLE 10</u>	<u>% W/V</u>
25	Calcitonin	0.003
	Miranol C2M	1.0
	Sodium Phosphate	2.40
	Citric Acid	0.34
	Thimerasol	0.002
30	Purified Water Q.S.	100

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-11-

0115625

1           The gelatin used in the above formulations is a  
standard hydrolypid animal gelatin prepared for  
pharmaceutical use and routinely used as a diluent for  
peptides.

5           According to the present invention, it has been  
found that calcitonin can be administered intranasally from a  
vehicle containing absorption promoters with results  
considerably superior to those obtained with the  
administration of calcitonin without absorption promoters.

10          The following studies were undertaken to examine the  
bioavailability of calcitonin from the formulations of the  
presethn invention, dependency of intranasal absorption of  
calcitonin on the level of absorption promoters and stability  
of calcitonin in the presence of absorption promoters.

15          PROTOCOL

Male rats weighing 150-250 g were weighed and  
anesthetized with sodium pentobarbital, 50/mg/kg. by  
intraperitoneal injection. Once anesthetized the  
nasopalatine process was occluded with glue. The animals  
20          were randomly placed into groups of 5-7 rats with the number  
of groups being dependent upon the number of intranasal  
formulations to be tested. Supplemental pentobarbital  
anesthesia was administered as necessary throughout the  
study.

25          Prior to administration of the test material, blood  
was collected by cardiac puncture using a 25G 5/8" needle.  
Fifty (50) microliters of the salmon calcitonin-containing  
surfactant solution was then instilled into the nasal septum  
using polyethylene tubing (PE 20, Peterson Technics, Monmouth  
30          Junction, N.J.) connected to a 1 ml syringe; the tubing was  
inserted about 1 cm into the nasal septum. One and three

-12-

0115627

- 1 hours after nasal instillation, blood was again collected by  
cardiac puncture.

Biochemical Analysis

- 5 Blood samples were allowed to clot at room  
temperature and were then refrigerated for 30-60 minutes to  
provide maximum clot retraction. The samples were  
centrifuged at 4°C., 5000 rpm for 10 minutes (Beckman Model  
J2-21 Centrifuge, Beckman Instruments, Palo Alto, CA). Serum  
calcium was quantitated using a Calcette (Model 4008,  
10 Precision Systems, Sudbury, MA).

Data Analysis

- 15 Serum calcium values at 0, 1 and 3 hours were  
expressed as mean  $\pm$  standard deviation. In addition, the  
absolute change and the percent change from the pretreatment  
(0 time) value at 1 and 3 hours was also calculated.  
Statistical analysis consisted of comparison of the serum  
calcium values at 0 and 1 hour, 0 and 3 hours, and 1 and 3  
hours using a t test.

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-13-

0115627

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EXAMPLE 11

This example illustrates decrease in serum calcium in blood samples obtained in accordance with the above protocol when: a. calcitonin is administered alone;

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b. calcitonin is administered in formulations containing various absorption promoters; and c. no calcitonin is present in the formulations.

Table 1 shows the result obtained.

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-14-

0115627

TABLE I

Calcitonin U/kg body weight vehicle/surfactant	TIME AFTER DOSE			
	0 hour mg/dl	1 hour mg/dl	% dect.	3 hour mg/dl % decrease
2U 1% gel -	8.8	9.5	NONE	9.9 NONE
5U 1% gel -	8.5	7.9	7.1	9.5 NONE
10U 1% gel -	9.2	7.6	17.4	9.7 NONE
10U .1M Acetate -	8.8	6.3	28.4	9.0 NONE
- 1% gel 1% Miranol C2H(1)	8.9	8.0	NONE	9.2 NONE
- 1% gel 1% Taurocholate	9.1	9.5	NONE	9.8 NONE
3U 1% gel 1% Miranol C2H(1)	8.9	6.7	24.7	7.6 14.6
	8.8	6.5	26.1	8.5 3.4
	8.7	6.8	21.8	8.9 2.3
3U 0.1M Acet. 1% Miranol C2H(1)	8.7	6.8	21.8	8.9 2.3
10U 1% gel 1% Miranol C2H(1)	9.5	6.1	35.8	8.8 7.4
	9.1	7.5	17.6	6.6 27.5
	8.9	7.1	20.2	7.1 20.2
10U 0.1M Acet. 1% Miranol C2H(1)	9.3	6.1	34.4	6.5 30.1
	9.2	6.8	26.1	8.4 8.7
3U 1% gel 1% Taurocholate	9.1	7.0	23.1	6.4 29.6
10U 1% gel 1% Taurocholate	9.3	7.1	23.7	6.3 32.3
	8.6	6.1	29.1	5.9 31.4
10U 0.1M Acet. 1% Taurocholate	9.1	6.5	28.6	5.7 37.4
3U 1% gel 1% Tween 80 (Polysorbate 80)	8.3	6.2	25.3	8.7 NONE
	8.9	7.1	20.2	9.2 NONE

(1) dicarboxylated fatty imidazolium or dicarboxylic coconut derivative,



-15-

0115627

TABLE I (Cont'd.)

Calcitonin U/kg body weight vehicle/vehicle	0 hour mg/dl	TIME AFTER DOSE		3 hour mg/dl	% decrease
		1 hour mg/dl	% decr.		
100 1% gel 1% Tween 80 (Polysorbate)	8.7	6.6	24.2	7.3	16.1
30 1% gel 0.5% Benzal- konium Chloride	8.9	6.7	24.7	8.4	5.6
100 1% gel 0.5% Benzal- konium Chloride	8.7	5.9	32.2	6.3	27.6
30 1% gel 1% Saponin (Sapogen Glycoside)	8.9	6.5	26.9	9.0	NONE
100 .1M Acet. 1% NaI Saf	8.5	7.2	15.3	7.9	7.1
100 .1M Acet. 1% Br13 30	9.0	6.0	33.3	6.2	31.0
(Polyoxyethylene (4) lauryl ether)	8.6	7.3	15.1	7.3	15.1
100 .1M Acet. 1% Myrj 59	8.7	6.5	25.9	8.1	6.9
(Polyoxyethylene (100) Stearate)	8.7	6.5	25.9	6.5	25.9
100 .1M Acet. 1% Tween 80	8.5	6.2	27.1	8.4	1.2
100 .1M Acet. 1% Aer OT	8.7	7.5	13.8	7.1	18.4
(Sodium dioctyl sulfosuccinate)	9.1	6.6	27.5	7.6	16.5

-16-

0115627

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EXAMPLE 12

This example illustrates that the enhancement of intranasal absorption depends on the level of absorption promoter present in the formulation.

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Table II shows the result obtained.

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-17-

0115627

TABLE II

10U Calcitonin/kilo in 0.1M Acetate with	0 hour mg/dl	1 hour mg/dl	3 hour mg/dl	%
1% Taurocholate	9.1	6.5	5.7	37.4
0.5%	9.0	6.1	7.5	16.6
0.25%	9.1	6.8	7.4	18.2
0.1%	8.9	6.5	8.3	6.7
0.05%	9.0	7.6	8.7	3.3

10U calcitonin/kilo  
in 0.1M Acetate with

1% Miranol C2H (dicarboxylic coconut derivative, sodium salt)

0.5% "  
0.25% "  
0.1% "  
0.5% "

-18-

0115627

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EXAMPLE 13

This example illustrates that calcitonin maintains its activity level in the formulations of the present invention on storage at room temperatures.

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Table III shows the results obtained.

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-19-

0115527

TABLE III

10U calcitonin in 1% gel with 1% Miranol C2H		0 hour mg/dl	1 hour mg/dl	3 hour mg/dl	%
Initial		8.9	7.1	7.1	20.2
2 wks @ RT		9.1	7.2	6.4	29.7
4 wks @ RT		9.1	6.0	6.9	24.2
10U calcitonin in 1% gel with 1% Tween 80 (Polysorbate 80)					
Initial		8.9	6.7	6.4	5.6
2 wks @ RT		8.8	6.7	8.3	6.0
4 wks @ RT		8.8	6.3	6.7	23.9

-20-

0115627

1 What is claimed is:

1. A pharmaceutical composition for the treatment of disorders of bone metabolism which comprises an aqueous or non-aqueous medium suitable for intranasal administration and containing a therapeutically effective amount of calcitonin and a surface active agent.

2. The pharmaceutical composition of claim 1 further comprising a buffer.

3. The pharmaceutical composition of claim 2 wherein said buffer is from 0.01 to 0.5M.

4. The pharmaceutical composition of any of claims 1-3 further comprising an antioxidant, stabilizer, tonicity adjuster, viscosity builder, or a preservative.

5. The pharmaceutical composition of any of claims 1-4 wherein said medium contains from about 5 to about 150 micrograms calcitonin per ml of said aqueous medium.

6. The pharmaceutical composition of any of claims 1-5 containing from about 0.01 to about 10% w/v of the surface active agent.

7. The pharmaceutical composition of claim 2 wherein said buffer is a phosphate buffer.

8. The pharmaceutical composition of claim 2 wherein said buffer is an acetate buffer.

9. The pharmaceutical composition of any of claims 1-8 wherein said aqueous medium is a gel.

10. The pharmaceutical composition of any of claims 1-9 wherein said surface active agent is a dicarboxylated fatty imidazoline or sodium taurocholate, or a benzalkonium chloride.

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European Patent  
Office

## EUROPEAN SEARCH REPORT

0115627

Application number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 83113070.3
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 7)
A	<u>US - A - 4 241 051 (CHRISTIE et al.)</u> * Claims 3,4,5,7-10; column 1, line 45 - column 4, line 46 * --	1,6	A 61 K 37/02
A	<u>GB - A - 1 548 984 (CIBA-GEIGY AG)</u> * Claims, especially claim 5; page 1, line 9 - page 3, line 66 * --	1,2,5	
A	<u>DE - A1 - 2 254 061 (HOECHST AG)</u> * Claim 1,4; pages 1,2 * ----		
			TECHNICAL FIELDS SEARCHED (Int. Cl. 7)
			A 61 K 37/00
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 30-03-1984	Examiner STÖCKLMAYER
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure F : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			